

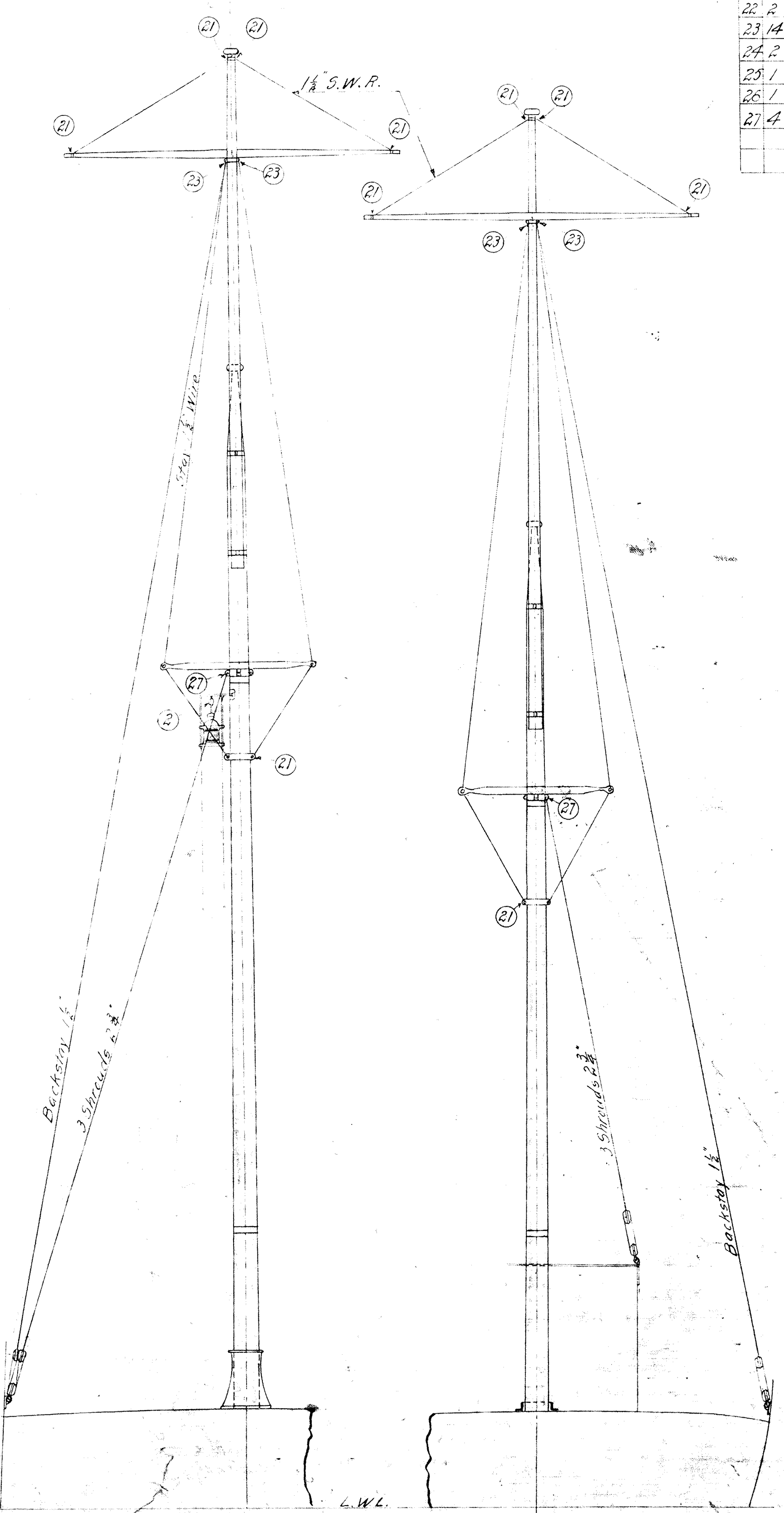
<u>GENERAL ARRANGEMENT</u>	
PORT ARTHUR SHIPBUILDING CO. LTD PORT ARTHUR - ONT.	
SCALE	1" = 10' DATE AUG. 6, 1918 DRAWN BY CHECKED BY <i>Don</i> ORDERED BY <i>Lib</i>
ORDER NO.	DRAWING NO. 14-94 <i>Lib</i>

BILL OF MATERIAL				Item	Remarks
1	2	1880	1	Single Wooden Block	For Strap
1	2	1918	1	Iron	Large Swivel Hook
1	2	1883	1	Iron	Shackle
1	2	1884	1	Wooden	Upper Shackle & Becket
1	2	1923	1	Iron	Shackle & Becket
1	2	1923	1	Iron	Shackle & Becket
1	2	1932	1	Double	Shackle & Becket
1	2	1916	1	Double	Shackle
1	2	1928	1	Single	Shackle
1	2	1900	1	Single	For Strap
1	2	1909	1	Single	Large Swivel Hook & Becket
1	2	1921	1	Single	Shackle & Becket
1	2	1938	1	Double	Shackle & Becket
1	2	1916	1	Double	Shackle
1	2	1939	1	Single	Shackle
1	2	1922	1	Single	Shackle
1	2	1919	1	Single	Shackle & Becket
1	2	1983	1	Single Iron	Without Becket
1	2	1983	1	Single	Without Becket

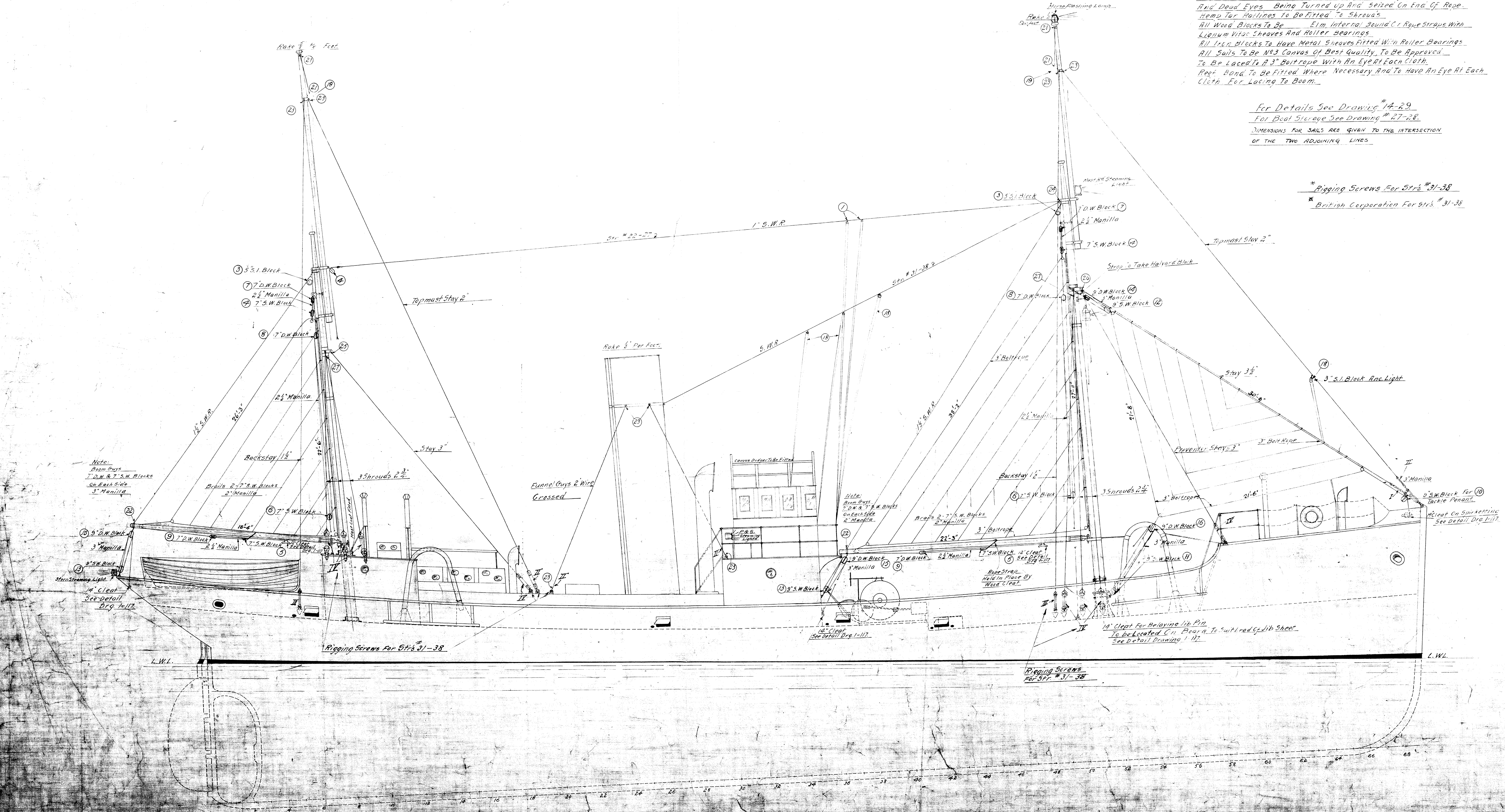
Sails to be hoisted in place & carefully fitted. Shrouds to be fitted with Shear Poles & Rollins. Turnbuckles after being set up to be covered with White Lead & Tallow and covered with Canvas. Lender Cleets to be fitted on each side secured to Pulwork Stanchions (See Drg #1-117). Store Room & Magazine Hatches to be fitted with Locking Bar & Padlock. All Standing Rigging to be of the best galvanized crucible flexible steel wire rope and to comply with requirements and tests. The Shrouds to be in one length and seized over Strong Galvanized Trimbles parcelled over as directed and secured with lanyards. The Head Eyes being turned up and seized on end of rope. Temporary Haulings to be fitted to Shrouds. All Wood Blocks to be Elm Internal Bound with Rope Straps with Lignum Vitae Sheaves and Roller Bearings. All Iron Blocks to have Metal Sheaves fitted with Roller Bearings. All Sails to be No. 3 Canvas of Best Quality, to be approved to be laced to 1/2" Port rope with an eye at each cloth. Reef Band to be fitted where necessary and to have an eye at each cloth for lacing to boom.

For Details See Drawing #4-29.
For Boat Sway See Drawing #27-28.
DIMENSIONS FOR SAILS ARE GIVEN TO THE INTERSECTION OF THE TWO ADJOINING LINES.

* Rigging Screws For Strs #31-38
* British Corporation For Strs #31-38



ALTERATIONS		PRINTS	
No.	Description	Date	By
1	Modified to suit for B...	6-18-16	1/22
2			
3			
4			
5			
6			
7			
8			
9			
10			



31-38
CONTRACT NO. 22 TO 23

RIGGING
PORT ARTHUR SHIPBUILDING CO.
PORT ARTHUR
SHEPHERD BAY